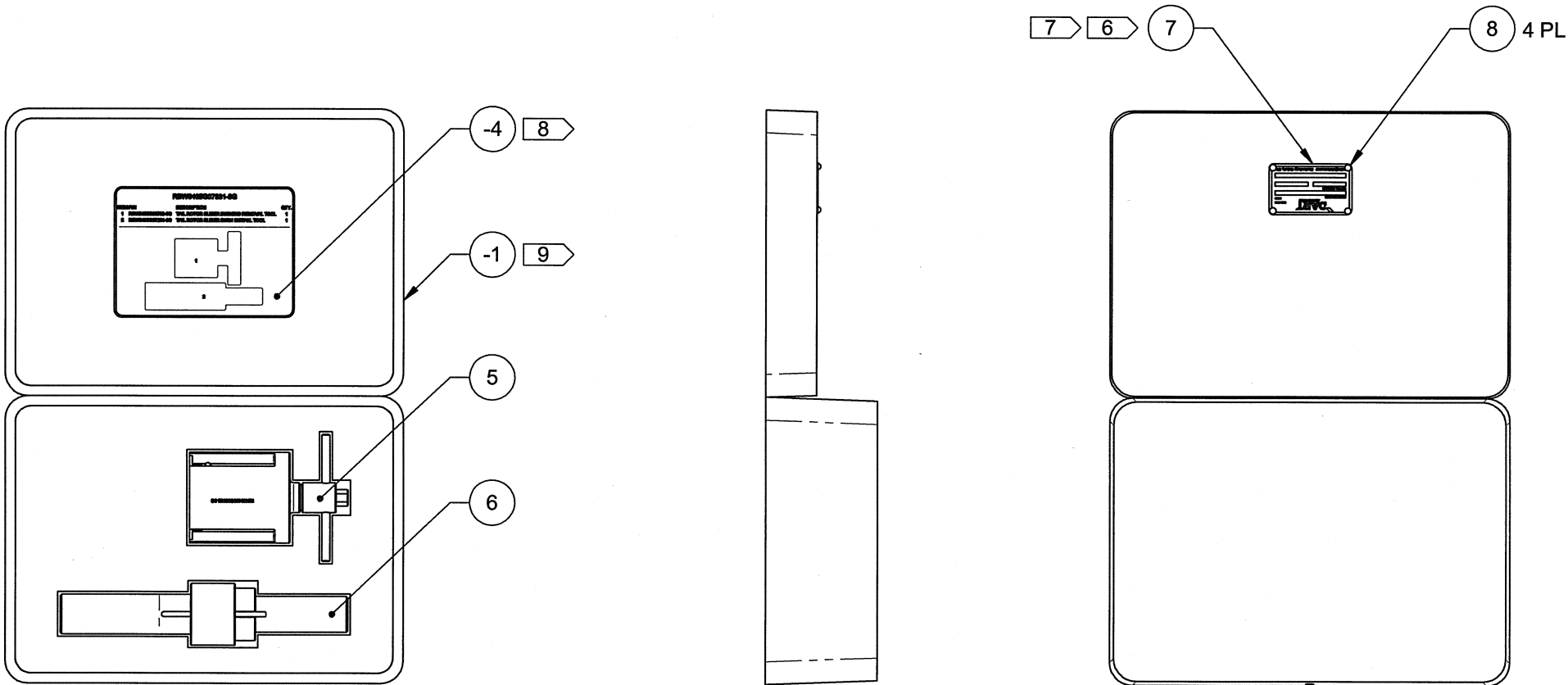


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6405G07831-3G-1	PACKAGING ASSY
-4	1	RBW6405G07831-3G-4	POSITION PLACARD
5	1	RBW6405G00732-3G	TAIL ROTOR SLIDER BUSHING REMOVAL TOOL
6	1	RBW6405G07231-3G	T/R SLIDER BUSHING INSTALL TOOL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

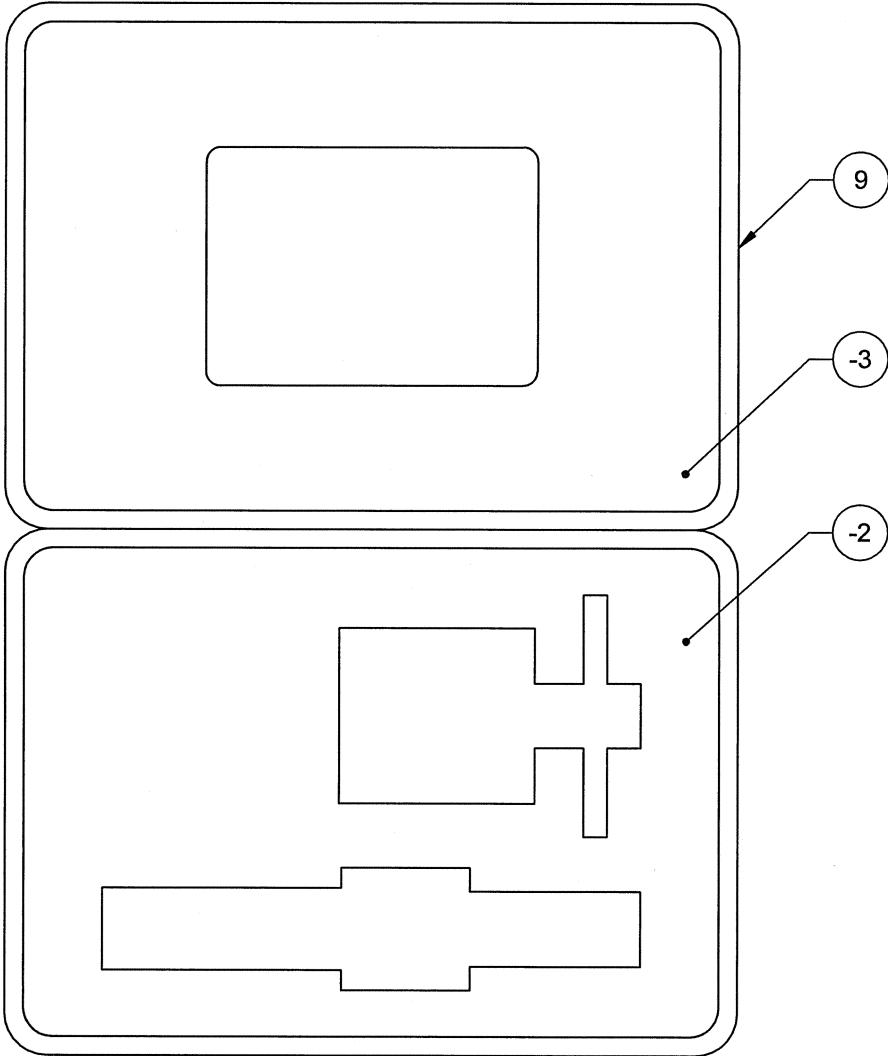


RBW6405G07831-3G AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
  - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
  - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
  - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

E	UPDATED DRAWING TEMPLATE ITEM 9 WAS PELICAN #APP-1400-E IS PELICAN #APP-1450-E. -2, -3 UPDATED CUTOUT LOCATION AND DIMENSIONS	19-908	KPT
D	SEE PREVIOUS REV FOR INFO, TEMPLATE UPDATED, CUT OUT IN FOAMS CHANGED	18-769	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	RBW6405G07831-3G	SHEET 1 OF 5
APPROVED	WAP	TITLE	SCALE
DATE	2019-09-13	AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6405G07831-3G-2	BOTTOM FOAM
-3	1	RBW6405G07831-3G-3	TOP FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



**RBW6405G07831-3G-1 PACKAGING ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ASSEMBLE AS SHOWN

DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	<b>RBW6405G07831-3G</b>	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DATE	2019-09-13	AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	NTS
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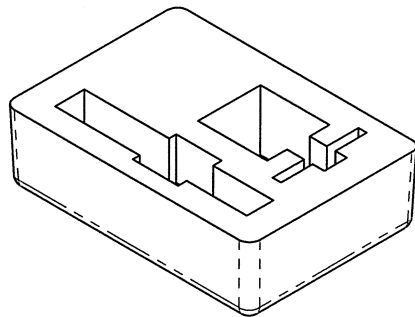
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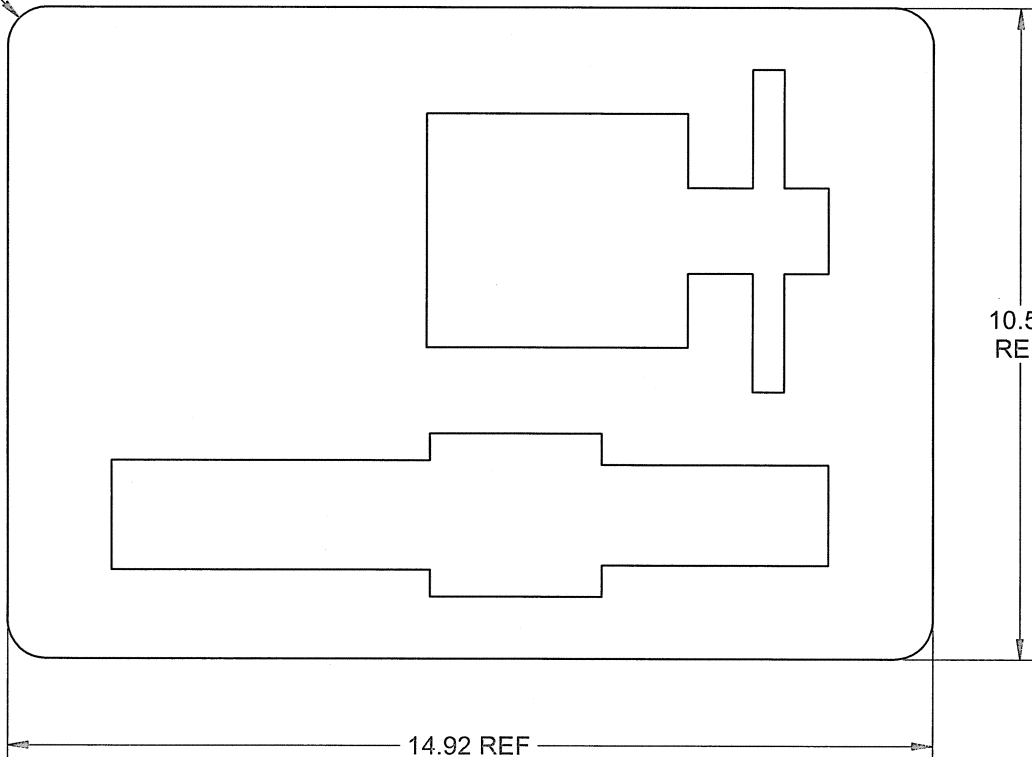
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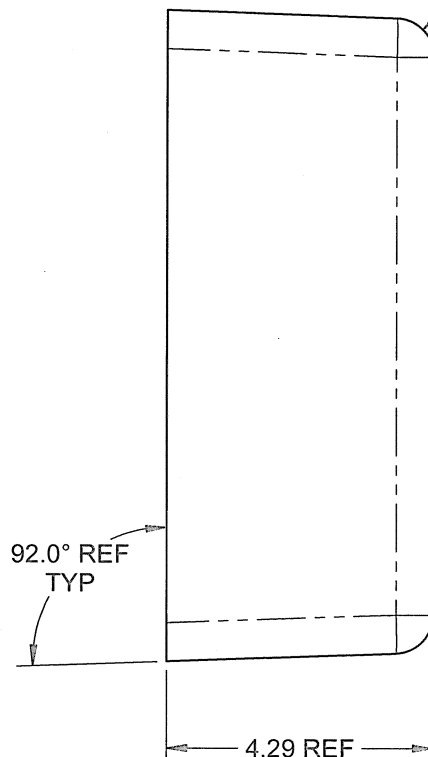
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R0.63 REF  
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R0.63 REF  
TYP



**RBW6405G07831-3G-2 BOTTOM FOAM**

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**NOTES:**

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°


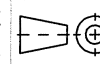
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6405G07831-3G-2 REV. E.STEP

DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	<b>RBW6405G07831-3G</b>	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DATE	2019-09-13	AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	NTS 
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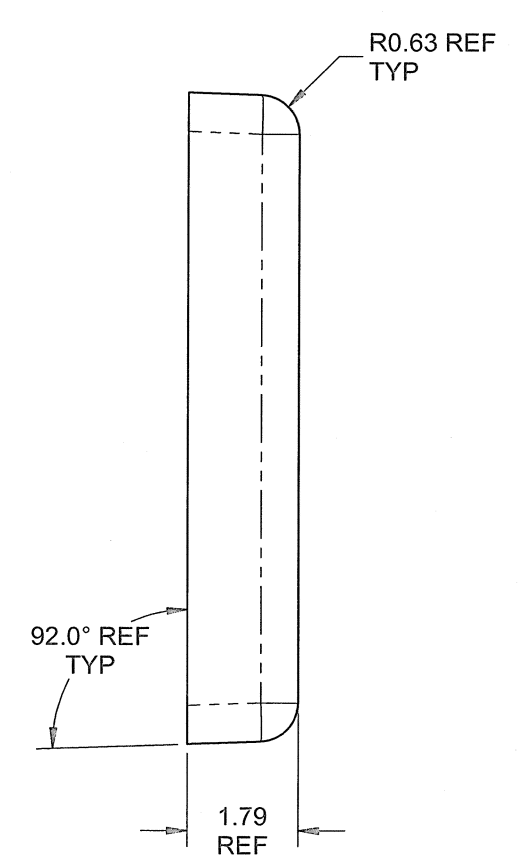
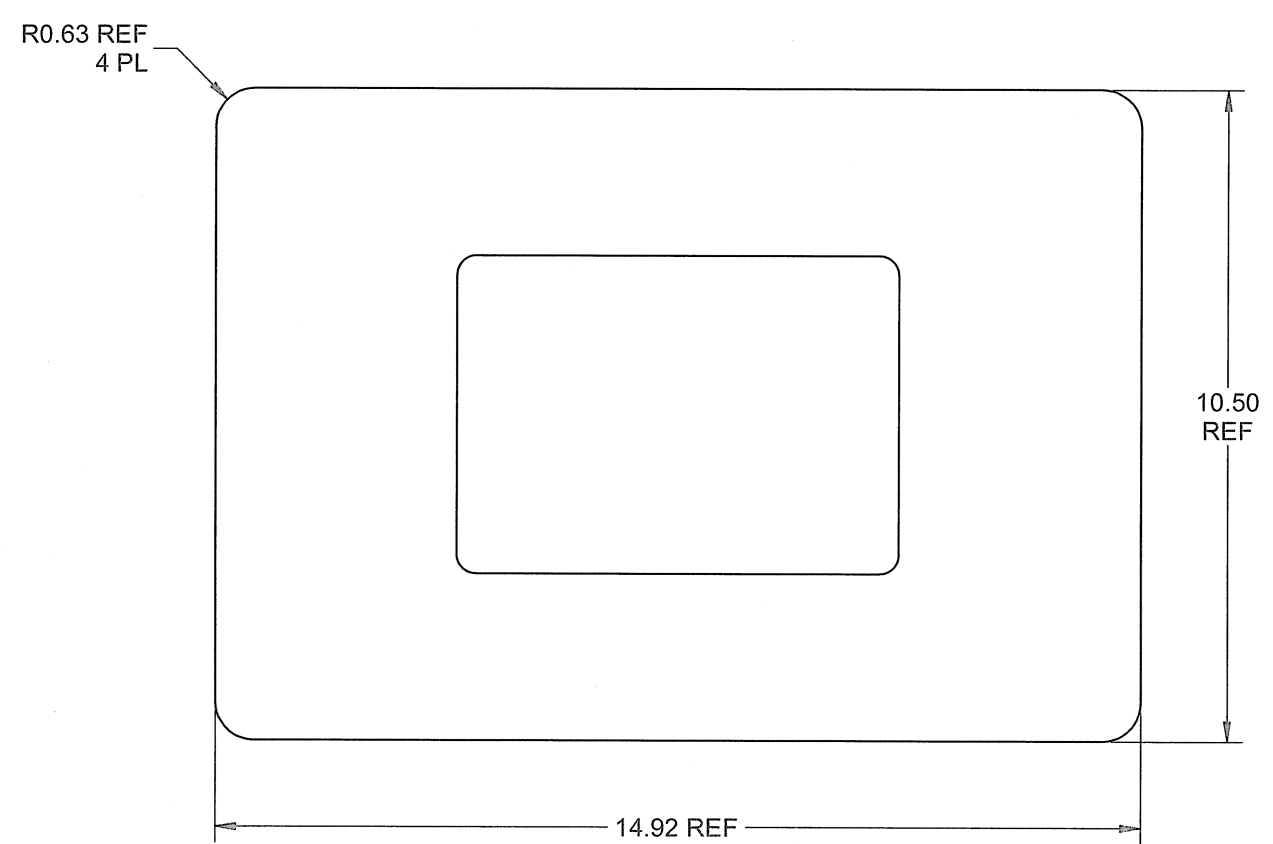
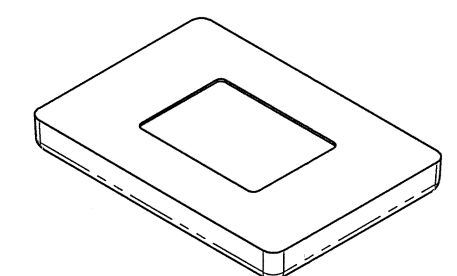
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**RBW6405G07831-3G-3 TOP FOAM**



NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220 REF  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6405G07831-3G-3 REV. E.STEP

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. E
MFG. APPR.	DP	<b>RBW6405G07831-3G</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DATE	2019-09-13	AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	NTS
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